

Axpet®

Solid polyester sheet



Your benefits:

- good impact strength
- good fire rating
- suitable for food-contact applications

Solid **Axpet®** sheets are made from thermoplastic polyester. They offer high impact strength and a good fire rating. Axpet® is resistant to chemicals and fully recyclable.

Axpet® clear 099 is a clear-transparent sheet with high light transmission and gloss. Axpet® clear 099 can be used for food-contact applications.

Axpet® white 130 is a translucent sheet offering good light diffusion combined with a pleasant white color.

Axpet UV clear 2099 is a clear transparent sheet with UV protection on both sides to prevent visible yellowing.

Applications:

Ideal fields of indoor application for **Axpet®** are: P.O.S. (displays, price tag holders, shelf partitions), poster glazing, poster boards (also backlit), direction signs, promotional symbols, food containers and trays, decorative inserts, flat machine guards.

The sheets can be machined and screen printed with ease. Owing to the crystallization properties of polyester, the sheet may turn white during thermoforming. Line-bent **Axpet®** sheets show a hinge effect and are ideal for cold folding. For outdoor applications it is recommended to use **Axpet® UV** sheets.

	Test Conditions	Typical values	Unit	Standard
PHYSICAL				
Density	after storage in standard climate 23 °C/50% RH	1.33	g/cm ³	ISO 1183-1
Moisture absorption	after storage in water at 23 °C until saturation	0.2	%	ISO 62-4
Refractive index	20 °C	0.5	%	ISO 62-1
		1.585	–	ISO 489
MECHANICAL				
Tensile stress at yield	Charpy, unnotched	> 55	MPa	ISO 527-2/1B/50
Elongation at yield	Charpy, notched	4	%	ISO 527-2/1B/50
Tensile strength	Izod, notched	> 55	MPa	ISO 527-2/1B/50
Elongation at break		> 25	%	ISO 527-2/1B/50
Elastic modulus		2,500	MPa	ISO 527-2/1B/1
Limiting flexural stress		ca. 80	MPa	ISO 178
Impact strength		no break	kJ/m ²	ISO 179/1fU
		ca. 4	kJ/m ²	ISO 179/1eA
		ca. 3	kJ/m ²	ISO 180/1A
THERMAL				
Vicat softening temperature	Method B50	75	°C	ISO 306
Thermal conductivity		0.25	W/m K	DIN 52612
Coeff. of linear thermal expansion	Method A: 1.80 MPa	0.05	mm/m K	DIN 53752-A
Heat deflection temperature under load	Method B: 0.45 MPa	63	°C	ISO 75-2
		70	°C	ISO 75-2
ELECTRICAL				
Dielectric strength		17	kV/mm	IEC 60243-1
Volume resistivity		10 ¹⁵	Ohm·cm	IEC 60093
Surface resistivity		10 ¹⁶	Ohm	IEC 60093
Dielectric constant		3.4		IEC 60250
		3.1		IEC 60250
Dissipation factor	at 10 ³ Hz	0.015		IEC 60250
	at 10 ⁶ Hz	0.056		IEC 60250
	at 10 ³ Hz			
	at 10 ⁶ Hz			

The mechanical properties were measured on sheets of 4 mm thickness.

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Exolon Group S-Line, the standard product line, represents a range of certified quality products which offer the reliable solution for most applications.

Light Transmission:

Test method according to DIN EN ISO 13468. The stated thicknesses are not all available as standard. Please ask us for more information. The stated values are typical values only.

Light Transmission in %	0,8	1	1,5	2	3	4	5
Axpet® clear 099/ Axpet® UV clear 2099	90	89	89	88	87	86	85
Axpet® white 130		28	28	28	30		

Available sizes: Axpet® is available in thicknesses of 0.8-5 mm and in the following sizes; other sizes, colors and sheet thicknesses on request.

Colors:

Axpet® clear 099

Axpet® UV clear 2099

Axpet® white 130

Sizes (standard):

2,050 x 1,250 mm

3,050 x 2,050 mm

Food compatibility

Axpet® clear 099 can be used for food-contact applications

Permanent Service Temperature:

The maximum permanent service temperature without load is approx. 60°C.

Fire Rating (*):

Country	Standard	Rating	Thickness	Color
Europe	EN 13501-1	B-s1, d0	0.8 - 5 mm	clear 099
UK	BS 476 Part 7	Class 1Y	1.5 & 5 mm	clear 099

Glow wire flammability index, IEC 60695-2-12, in °C (*):

	0,8	1	1,5	2	2,5	3	4	5
Axpet® clear 099	960	960	960	960		960	960	
Axpet® white 130		960	960	960		960	96	

(*) fire certificates are limited in time, always check if the mentioned certificate is still valid.



Exolon Group NV
Wakkensesteenweg 47
8700 Tielt
Belgium

www.exolongroup.com
sales@exolongroup.com

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