

Product data sheet, January 2021

# Exoblend® MTX PC/ABS blend sheet



## Features:

- excellent fire behaviour (EN 45545-2)
- high stiffness
- excellent thermoforming properties



**Exoblend® MTX** is a flame retardant PC-ABS blend sheet, developed for the Railway Interiors Industry. It meets the EN45545-2 regulations for fire behaviour, and also provides electrical safety and heat resistance.

**Exoblend® MTX** has good impact strength in a wide temperature range. The sheet has excellent thermoforming properties and is easy to machine. **Exoblend® MTX** is made to customer needs in several colours

### Applications

**Exoblend® MTX** sheet is specially developed and suited to thermoform medium or large parts for:

- seats
- wall claddings
- ceilings and other interior parts in trains,

tramways and metros

	Test Conditions	Typical Values <sup>(1)</sup>	Unit	Test Method
PHYSICAL Density		1.35	g/cm³	ISO 1183-1
MECHANICAL Tensile modulus Yield stress Yield strain Nominal strain at break Izod impact strength Izod notched impact strength	1 mm/min 50 mm/min 50 mm/min 50 mm/min 23°C 23°C	5400 68 3 5 43 6	MPa MPa % kJ/m² kJ/m²	ISO 527-1,-2 ISO 527-1,-2 ISO 527-1,-2 ISO 527-1,-2 ISO 180-A ISO 180-A
THERMAL Vicat softening temperature Temperature of deflection under load	50 N, 120°C/h 1.80 Mpa	99 86	°C °C	ISO 306 ISO 75-1,-2

<sup>(1)</sup> This values are measured on injection molded samples, and are not intended for specification purposes.

## **Exoblend® MTX** PC/ABS blend sheet



Ideas, innovative, intelligent, interesting... Exolon Group i-line represents the next generation of quality products. This seal guarantees innovative and intelligent first-class solutions at all times for a multitude of requirements.

### Fire rating (\*)

Application domain	Standard	Country	Rating
Rail coaches	EN 45545-2	Europe	HL2 for R1, R2, R3, R6 and R24
ISO 5659-2, 50 kW/m²	ISO 5660-1, 50 kW/m² ISO 5658-2 International	International International Ds(4) < 300 (2 - 2.5 mm) VOF 4 < 600 (2 - 2.5 mm)	MARHE < 90 kW/m² (2 - 2.5 mm) CFE > 20 kW/m² (2 - 2.5 mm)
	EN 45545-2, A. C, 50 kW/m <sup>2</sup>	Europe	CIT after 4 & 8 min < 0.9 (2 - 2.5 mm)
	ISO 4589-2, Method A, 4 mm	International	Oxygen index 54
	ISO 11925-2	International	Flame spread < 150 mm within 60 s, no burning droplets (2 - 2.5 mm)

(\*) fire certificates are limited in time, always check if the mentioned certificate is still valid

#### Availability

**Exoblend® MTX** is available with different surface patterns. Colour samples can be provided on request.

#### Maximum production widths

Surface structure	Extrusion width	Thickness
Smooth both sides	1250 mm	2 – 6 mm
C-texture	1250 mm	2 – 6 mm

#### Machining

**Exoblend® MTX** sheet is easy to machine with everyday tools. Sawing, drilling, routing, shearing and punching can all be done. Always use sharp tools suited for machining plastics.

#### Thermoforming

Thorough pre-drying of **Exoblend® MTX** sheets is essential for all thermoforming techniques where the sheet temperature will rise above 160°C. The recommended procedure is to use an air circulating oven set at 82°C for 4 to 24 hours, depending on sheet thickness. **Exoblend® MTX** sheet can be vacuum-formed at temperatures of  $175 - 205^{\circ}$ C. Use temperature controlled (50 - 95°C) aluminium or steel moulds. A good release from the mould can be obtained by providing a draft angle of 4 to 6°.

#### Assembling

Parts made of **Exoblend® MTX** can be assembled with other plastics, metals and other materials by means of glueing, weld-ing and several mechanical fastening techniques.

#### **Painting and printing**

**Exoblend® MTX** sheets can be painted or printed using various standard techniques. No preliminary surface treatment is necessary, except for cleaning. To avoid compromising the impact strength of **Exoblend® MTX** sheets, paints must be suitable for use on polycarbonate. Products can be obtained from several manufactures of inks and paints. Their instructions must be carefully followed.

#### **Chemical resistance**

**Exoblend® MTX** sheets have good resistance to highly concentrated mineral acids, many organic acids, oxidising and reducing agents, mineral and animal greases and oil, neutral and acid salt solutions, saturated aliphatic and cycloaliphatic hydrocarbons and alcohols (except methyl alcohol). They are partially soluble in aromatic hydrocarbons and soluble in many halogenated hydrocarbons (methylene chloride and ethylene di-chloride are good solvents). Strong alkaline substances such as ammonia and amines decompose it. **Exoblend® MTX** sheets will resist most detergent-based household cleaners.



Exolon Group NV Wakkensesteenweg 47 8700 Tielt Belajum

www.exolongroup.com sales@exolongroup.com The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance, information and recommendations to determine to your own satisfaction whether our products, technical assistance, and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from a technical as well as health, safety, and environmental standpoint. Such testing has not necessarily been done by Exolon Group. Unless we otherwise agree in writing, all products are sold strictly pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance is given without warranty or guarantee and is subject to change without notice, it is expressly understood and agreed that you assume and hereby expressly release us subject to change without notice, to contract or otherwise, incurred in connection with the use of our products, technical assistance, and information. Any statement or recommendation not contained herein is unauthorized and shall not bind us. Nothing herein halb be construed as a recommendation to use any product in conflict with any claim of any patert relative to any. Nothing herein sub. No locense is implied or in fact granted under the claims of any patert.

Exoblend<sup>®</sup> is a registered trademark by Exolon Group