

Product data sheet, April 2025

Inspria[®] GP Solid HT-copolyester sheet



Your benefits:

- extreme impact strength
- suitable for food-contact applications
- high temperature resistance
- high clarity

Solid **Inspria® GP** sheets are made of Eastman Tritan[™] copolyester. They are clear transparent and combine high impact strength with excellent thermoforming properties.

Inspria® GP clear 099 is a clear transparent sheet with extremely high light transmission and high gloss. I

Applications:

Ideal fields of application for **Inspria® GP** are: chocolate moulds, food containers and trays, flat and formed machine coverings, refrigerator doors

Inspria® GP can be thermoformed to extreme degrees of stretching and accurate mold surface reproduction. The sheets can withstand temperatures up to 90°C and are easy to machine.

| | Test Conditions | Typical values ⁽¹ | Unit | Standard | |
|---|---------------------|--|--|---|--|
| PHYSICAL Density Moisture absorption | 24 h immersion 23°C | 1.19 0.5 | g/cm³ % | ISO 1183-1 ISO 62 | |
| MECHANICAL Tensile strength Elongation at yield Elongation at yield Elongation at break Tensile modulus Flexural modulus Impact strength | Izod notched 23 °C | 43 58 7 185 1,548 1,495 93 | MPa MPa % MPa MPa kJ/m² | ISO 527 ISO 527 ISO 527 ISO 527 ISO 527 ISO 527 ISO 178 ISO 180/1A | |
| THERMAL Coeff. of linear thermal expansion | | 0.09 | mm/m K | ASTM D696 | |

(1) These values are measured on injection moulded samples and are not intended for specification purposes



Inspria[®] GP Solid HT-copolyester sheet



Ideas, innovative, intelligent, interesting... Exolon Group i-line represents the next generation of quality products. This seal guarantees innovative and intelligent first-class solutions at all times for a multitude of requirements.

Light Transmission:

Test method according to DIN EN ISO 13468. The stated thicknesses are not all available as standard. Please ask us for more information. The stated values are typical values only.

| Light transmission in % | 0.6 | 0.75 | 1 | 1.5 | 2 | 3 | 4 | 5 |
|-------------------------|-----|------|----|-----|----|----|----|----|
| Inspria® GP clear 099 | 90 | 90 | 90 | 90 | 90 | 89 | 89 | 89 |

Available sizes:

Inspria® GP clear 099 is available on request in thicknesses of 0.60 - 5 mm.

Our standard sizes are the dimensions: 2,050 x 1,250 mm and 3,050 x 2,050 mm.

Thermoforming:

Inspria® GP sheets can be thermoformed at temperatures between 150 and 175°C. The sheets show excellent flow and mold surface reproduction.

Permanent Service Temperature

The maximum permanent service temperature without load is 90°C

Food compatibility

Inspria® GP clear 099 can be used for food-contact applications

Exolon Group also produces multiwall sheets in polycarbonate (Exolon® multi UV), and solid sheets in polycarbonate (Exolon® GP) and in polyester (Vivak®, Curvalite® and Axpet®). For more information, take a look at www.exolongroup.com.



Exolon Group NV Wakkensesteenweg 47 8700 Tielt Belgium

www.exolongroup.com sales@exolongroup.com The manner in which you use and the purpose to which you put and utilize our products, technical assistance and information (whether verbal, written or by way of production evaluations), including any suggested formulations and recommendations, are beyond our control. Therefore, it is imperative that you test our products, technical assistance, information and recommendations to determine to your own satisfaction whether our products, technical assistance and information are suitable for your intended uses and applications. This application-specific analysis must at least include testing to determine suitability from technical as well as health, aftry, and environmental standpoint. Such testing has not necessarily been done by Exolon Group. The biocompatibility testing for expension and explore the suitability of such products for their use in a Medical Application i.e., the test data cannot be used to conclude that any medical devices manufacturer of final end-use product to conduct all necessary tests (including biocompatibility tests) and inspections and to evaluate the final product under actual end-use requirements. Unless we otherwise agree in writing, all products are sold stircity pursuant to the terms of our standard conditions of sale which are available upon request. All information and technical assistance and herby expressly understood and application. Any statement or recommendation to contained here in sultability or up roducts, technical assistance is understood and application is a recommendation to contained here in sumathorized and shall not bind us. Nothing here in shall be construed as a recommendation to use any product to any material active to any medical device on any material or tsues. No license is molitied or in fact granted under the colaris of any patert.

Inspria® is a registered trademark of Exolon Group. Eastman Tritan™ is a registered trademark of Eastman