

Product data sheet, April 2025

# Inspria<sup>®</sup> GP Solid HT-copolyester sheet



# Your benefits:

- extreme impact strength
- suitable for food-contact applications
- high temperature resistance
- high clarity

Solid **Inspria® GP** sheets are made of Eastman Tritan<sup>™</sup> copolyester. They are clear transparent and combine high impact strength with excellent thermoforming properties.

**Inspria® GP clear 099** is a clear transparent sheet with extremely high light transmission and high gloss. I

### **Applications:**

Ideal fields of application for **Inspria® GP** are: chocolate moulds, food containers and trays, flat and formed machine coverings, refrigerator doors

**Inspria® GP** can be thermoformed to extreme degrees of stretching and accurate mold surface reproduction. The sheets can withstand temperatures up to 90°C and are easy to machine.

|   | Test Conditions     | Typical values <sup>(1</sup>                 | Unit                                   | Standard  |  |
|---|---------------------|--|--|---|--|
| PHYSICAL<br>Density<br>Moisture absorption  | 24 h immersion 23°C | 1.19<br>0.5                                  | g/cm³<br>%                             | ISO 1183-1<br>ISO 62  |  |
| MECHANICAL<br>Tensile strength<br>Elongation at yield<br>Elongation at yield<br>Elongation at break<br>Tensile modulus<br>Flexural modulus<br>Impact strength | Izod notched 23 °C  | 43<br>58<br>7<br>185<br>1,548<br>1,495<br>93 | MPa<br>MPa<br>%<br>MPa<br>MPa<br>kJ/m² | ISO 527<br>ISO 527<br>ISO 527<br>ISO 527<br>ISO 527<br>ISO 527<br>ISO 178<br>ISO 180/1A |  |
| THERMAL<br>Coeff. of linear thermal expansion   |                     | 0.09   | mm/m K                                 | ASTM D696   |  |

(1) These values are measured on injection moulded samples and are not intended for specification purposes



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Ideas, innovative, intelligent, interesting... Exolon Group i-line represents the next generation of quality products. This seal guarantees innovative and intelligent first-class solutions at all times for a multitude of requirements.

# Light Transmission:

Test method according to DIN EN ISO 13468. The stated thicknesses are not all available as standard. Please ask us for more information. The stated values are typical values only.

| Light transmission in % | 0.6 | 0.75 | 1  | 1.5 | 2  | 3  | 4  | 5  |
|-------------------------|-----|------|----|-----|----|----|----|----|
| Inspria® GP clear 099   | 90  | 90   | 90 | 90  | 90 | 89 | 89 | 89 |

# Available sizes:

Inspria® GP clear 099 is available on request in thicknesses of 0.60 - 5 mm.

Our standard sizes are the dimensions: 2,050 x 1,250 mm and 3,050 x 2,050 mm.

### Thermoforming:

Inspria® GP sheets can be thermoformed at temperatures between 150 and 175°C. The sheets show excellent flow and mold surface reproduction.

#### **Permanent Service Temperature**

The maximum permanent service temperature without load is 90°C

### **Food compatibility**

Inspria® GP clear 099 can be used for food-contact applications

Exolon Group also produces multiwall sheets in polycarbonate (Exolon® multi UV), and solid sheets in polycarbonate (Exolon® GP) and in polyester (Vivak®, Curvalite® and Axpet®). For more information, take a look at www.exolongroup.com.



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